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RBW1205G00132-3G-11
Job Sheet 191295



Part No: RBW1205G00132-3G-11

Job Qty: 1 pcs **5**

DAS
21

Part Name: Location Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/26/19

Job Tracking No:

Due Date: 4/26/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW1205G00132-3G Rev J IPP Rev A 18.02.13 New issue DP Verify DD/IPP Rev. B 19.02.14 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	4/26/19		0.00	0.41	Small Fab - 1		MCC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	4/26/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	1 pcs	4/26/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



Container No: S158874



Part: RBW1205G00132-3G-11

Job No: 191295

Serial No/Batch: S158874

Revision: J

Inspector:

Exp Date:

Instructions:

Date: 03/05/19

DAS
40
9-89

DAS
9
9-89

MAR 06 2019

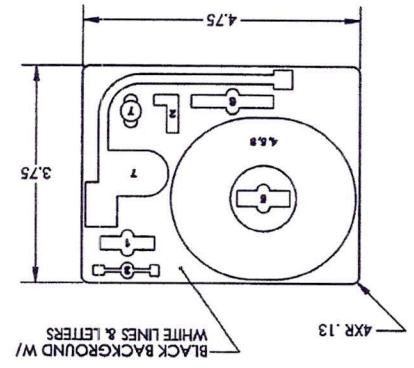
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
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					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
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					Packaging 3 - 22 - B4B	
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					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	1 pcs	4/26/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	
Part Op 110 - (Small Fab) 1-Engrave placard using Laser engraver as per DWG. Sheet 3. ***NOTE*** Use PDF Descriptions: 120 - QC5- Inspect part completeness to step on W/O 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
LM922402	Plastic, Black & White	.1230 sf (.123 ea)	110-Small Fab - 1	5141802		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
110-Small Fab - 1	LM922402	0	123	0		
Part Specifications						
Specifications could not be found.						

Plex 2/26/19 1:26 PM Dart.lajeunesse.marie

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
9	17-01-22	-11 ADDED ITEM #8, CHD DIA WAS 1.061 $\pm$.06, CHD TOLERANCES WAS $\pm$.005 $\pm$.010, WAS $\pm$.01 $\pm$.03.	6/19/2017	DPD	JAG

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A detailed line drawing of a 3.5-inch floppy diskette, tilted at an angle. The drawing shows the internal components, including the central hub with a small square hole, the surrounding platters, and the outer casing. A small rectangular notch is visible on the left side of the casing, which is the write-protect mechanism. The drawing is oriented diagonally, with the top-left corner pointing towards the upper left of the page.



(11-)

SCALE	1:2	DATE	10/14/2013	SHEET 3 OF 5
LAY/WORK	LAG 07/10/2017	AUGUSTA MYA139		
APPV FOR:		USED ON MOYR		
CROSS REFERENCE	LA 07/18/2017			
CHANGED:	RIC 07/10/2017			
DRAWN BY:	SMITH			
		1. 6" X 8" ON 16"		
		2. BRIDGE/LAND LOTS APPLY		
		3. PERMANENT DRAIN AND TOL PER		
		4. ASSESS 17% BE 2000		
		5. SURVEYS & 15'		
		6. ALL SHOWN BOARDS		
		7. 1" = 10' SCALE		
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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 191295
M/L5
1902-2

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.		DISPOSITION		DEPARTMENT/PROCESS				Route update only			
Job: _____ Part No. <u>RBW1205G00132-3G Rev. 9</u>		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐			
Date :		Sequence #:		QTY Affected :		MRS (031042) <i>Mee</i> Oct 30, 2018					
Description Work Order Deviation				Disposition				Completed By			
Kuri-Tech Hose (K010-0608) easily pulls out of Coupling (McMaster Carr 51495K116)				Install a 1.0" long, 0.38" OD, 0.25" ID piece of Stainless Steel into one end of the Kuri-Tech Hose until flush. Attach the modified end of the Kuri-Tech Hose to the Coupling before placing tool into packaging (if applicable). This deviation is acceptable. The fit, form and function of the part will be as originally intended.				Lead hand / Supervisor			
								QC / QA Coordinator			
Root Cause				FAULT CATEGORY							
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☒ Process Improvement ☐ Human Factors ☐				☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled				☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function		☐ Power Loss/Surge ☐ Follo/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	
Other/Details:											

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					